# Surface Mount Fuses

Ceramic Fuse > 438 Series

# **ROHS** HF 438 Series – 0603 Fast-Acting Fuse





ittelfuse

Expertise Applied | Answers Delivered

Agency A	pprovals	
AGENCY	AGENCY FILE NUMBER	AMPERE RANGE
<b>91</b>	E10480	0.250A – 6A
(Sft)	LR29862	0.250A – 6A

# **Electrical Characteristics for Series**

% of Ampere Rating	Ampere Rating	OpeningTime at 25°C
100%	0.250A – 6A	4 Hours, Minimum
250%	0.250A – 6A	5 Seconds, Maximum

## Electrical Spacifications by Ita

### Description

The 438 Series is a 100% Lead-free, RoHS compliant and Halogen-free fuse series designed specifically to provide over-current protection to circuits that operate under high working ambient temperature up to 150°C.

The general design ensures excellent temperature stability and performance reliability.

The high I<sup>2</sup>t values which is typical in the Littelfuse Ceramic Fuse family ensure high inrush current withstand capability.

### **Features**

- Operating Temperature • from -55°C to +150°C
- Suitable for both leaded and lead-free reflow / wave soldering
- 100% Lead-free, RoHS • compliant and Halogenfree

#### Applications

- Handheld Electronics
- LCD Displays
- Battery Packs
- Hard Disk Drives SD Memory Cards

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Automotive Electronics

Electric	cai ope	ecification	s by item						
Ampere	A	Max.		Nominal	Nominal	Nominal Voltage	Nominal Power	Agency A	Approvals
Rating (A)	Amp Code	Voltage Rating (V)	Interrupting Rating	Resistance (Ohms)²	Melting I <sup>2</sup> t (A <sup>2</sup> Sec.) <sup>3</sup>	Drop At Rated Current (V)⁴	Dissipation At Rated Current (W)	71	<b>()</b>
0.25	.250	32		2.024	0.0017	0.550	0.138	X	х
0.375	.375	32		1.247	0.0041	0.488	0.183	X	х
0.5	.500	32		0.829	0.0100	0.486	0.243	X	х
0.75	.750	32		0.466	0.0281	0.378	0.284	X	х
1	001.	32		0.310	0.0593	0.351	0.351	X	х
1.25	1.25	32		0.200	0.0510	0.365	0.456	X	х
1.5	01.5	32	50 A @ 32 VDC	0.174	0.0902	0.368	0.552	X	х
1.75	1.75	32	50 A @ 32 VDC	0.125	0.1440	0.360	0.540	X	х
2	002.	32		0.051	0.1490	0.107	0.214	X	х
2.5	02.5	32		0.0324	0.1977	0.095	0.238	X	х
3	003.	32		0.0252	0.2922	0.093	0.279	X	х
3.5	03.5	32		0.0203	0.4752	0.082	0.287	X	х
4	004.	32		0.0169	0.6920	0.079	0.316	x	х
5	005.	32		0.0113	0.7398	0.074	0.370	X	х
6	006.	24	50 A @ 24 VDC	0.0087	1.3838	0.072	0.432	X	х

#### Notes:

1. AC Interrupting Rating tested at rated voltage with unity power factor. DC Interrupting Rating tested at rated voltage with time constant < 0.8 msec.

2. Nominal Resistance measured with < 10% rated current.

3. Nominal Melting I<sup>2</sup>t measured at 1 msec. opening time.

4. Nominal Voltage Drop measured at rated current after temperature has stabilized.

Devices designed to carry rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Rerating Curve" for additional rerating information.

Devices designed to be mounted with marking code facing up.

Specifications are subject to change without notice. Please refer to www.littelfuse.com/series/438.html for current information.

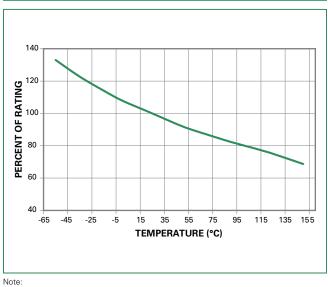
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### **Temperature Rerating Curve**

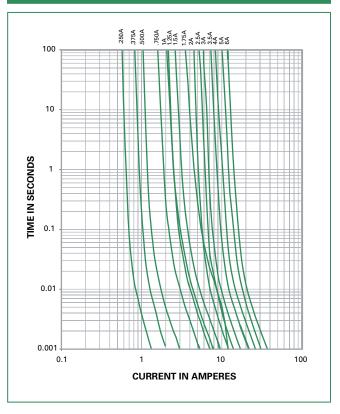
### **Average Time Current Curves**



1. Rerating depicted in this curve is in addition to the standard rerating of 20% for continuous operation.

#### Example:

For continuous operation at 75 degrees celsius, the fuse should be rerated as follows:  $I = (0.80)(0.85)I_{RAT} = (0.68)I_{RAT}$ 

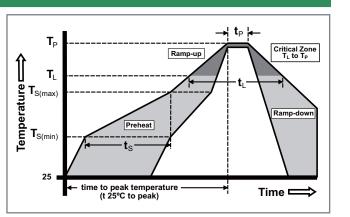


### **Soldering Parameters**

Pre Heat-Temperature Min (T_s(min))150°C-Temperature Max (T_s(max))200°C-Time (Min to Max) (t_s) $60 - 180$ secondsAverage Row-Time (Min to Max) (t_s) $3°C$ /second max. $T_{s(max)}$ to TRamp-up Rate (Liquidus Temp (T_L) to peak. $3°C$ /second max. $T_{s(max)}$ to TRamp-up Rate $5°C$ /second max.Reflow-Temperature (T_L) (Liquidus) $217°C$ Peak Temp=rature (T_p) $60 - 150$ secondsPeak Temperature (T_p) $260^{+0/-5}°C$ Time with $ramp (t_p)$ $260^{+0/-5}°C$ Time with $ramp (t_p)$ $10 - 30$ secondsRamp-dowRate momentature (T_p) $8$ minutes max	Reflow Co	ndition	Pb – free assembly	
$\begin{tabular}{ c                                   $		- Temperature Min (T <sub>s(min)</sub> )	150°C	
$\begin{array}{llllllllllllllllllllllllllllllllllll$	Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	200°C	
$\begin{array}{c c c c c c c c c } & 3^{\circ}\text{C/second max.} \\ \hline & 3^{\circ$		-Time (Min to Max) (t <sub>s</sub> )	60 – 180 seconds	
Reflow-Temperature (T_L) (Liquidus)217°C-Temperature (t_L) $60 - 150$ secondsPeak Temperature (T_p) $260^{+0/-5}$ °CTime with $5^{\circ}$ C of actual peak Temperature (t_p) $10 - 30$ secondsRamp-dowRate $6^{\circ}$ C/second max.	-		3°C/second max.	
Reflow- Temperature $(t_l)$ $60 - 150$ secondsPeak Temperature $(T_p)$ $260^{+0/-5}$ °CTime within 5°C of actual peak Temperature $(t_p)$ $10 - 30$ secondsRamp-down Rate $6^{\circ}$ C/second max.	$T_{S(max)}$ to $T_L$	- Ramp-up Rate	5°C/second max.	
- Temperature ( $t_L$ )60 - 150 secondsPeak Temperature ( $T_p$ )260+0/-5 °CTime within 5°C of actual peak Temperature ( $t_p$ )10 - 30 secondsRamp-down Rate6°C/second max.	Poflow	- Temperature (T <sub>L</sub> ) (Liquidus)	217°C	
Time within 5°C of actual peak Temperature (t <sub>p</sub> )10 – 30 secondsRamp-down Rate6°C/second max.	nellow	- Temperature (t <sub>L</sub> )	60 – 150 seconds	
Temperature (t <sub>p</sub> ) 10 – 30 seconds   Ramp-down Rate 6°C/second max.	PeakTemp	erature (T <sub>P</sub> )	260 <sup>+0/-5</sup> °C	
		•	10 – 30 seconds	
Time 25°C to peak Temperature (T) 8 minutes max	Ramp-dow	vn Rate	6°C/second max.	
o minutes max.	Time 25°C to peakTemperature (T <sub>P</sub> )		8 minutes max.	
Do not exceed 260°C	Do not exc	eed	260°C	

Wave Soldering

260°C, 10 seconds max.





# **Surface Mount Fuses**

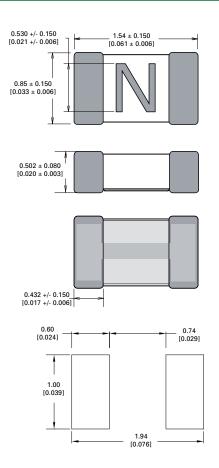
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### **Product Characteristics**

Materials	Body: Advanced Ceramic Terminations: Ag / Ni / Sn (100% Lead-free) Element Cover Coating: Lead-free Glass
Moisture Sensitivity Level	IPC/JEDEC J-STD-020C, Level 1
Solderability	IPC/EIC/JEDEC J-STD-002B, Condition B
Humidity	MIL-STD-202, Method 103B, Conditions D
ESD Immunity	IEC 61000-4-2, 8kV Direct
Resistance to Solder Heat	MIL-STD-202, Method 210F, Condition B

Moisture Resistance	MIL-STD-202, Method 106G
Thermal Shock	MIL-STD-202, Method 107G, Condition B-3
Mechanical Shock	MIL-STD-202, Method 213B, Condition A
Vibration	MIL-STD-202, Method 201A
Vibration, High Frequency	MIL-STD-202, Method 204D, Condition D
Dissolution of Metallization	IPC/EIC/JEDEC J-STD-002B, Condition D
Terminal Strength	IEC 60127-4

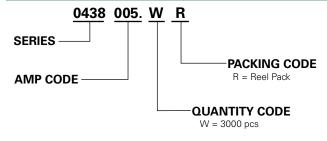
## Dimensions



# Part Marking System

Amp Code	Marking Code
.250	D
.375	E
.500	F
.750	G
001.	Н
1.25	J
01.5	к
1.75	L
002.	N
02.5	0
003.	Р
03.5	R
004.	S
005.	т
006.	U

# Part Numbering System



#### Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-481-1 (IEC 286, part 3)	3000	WR

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